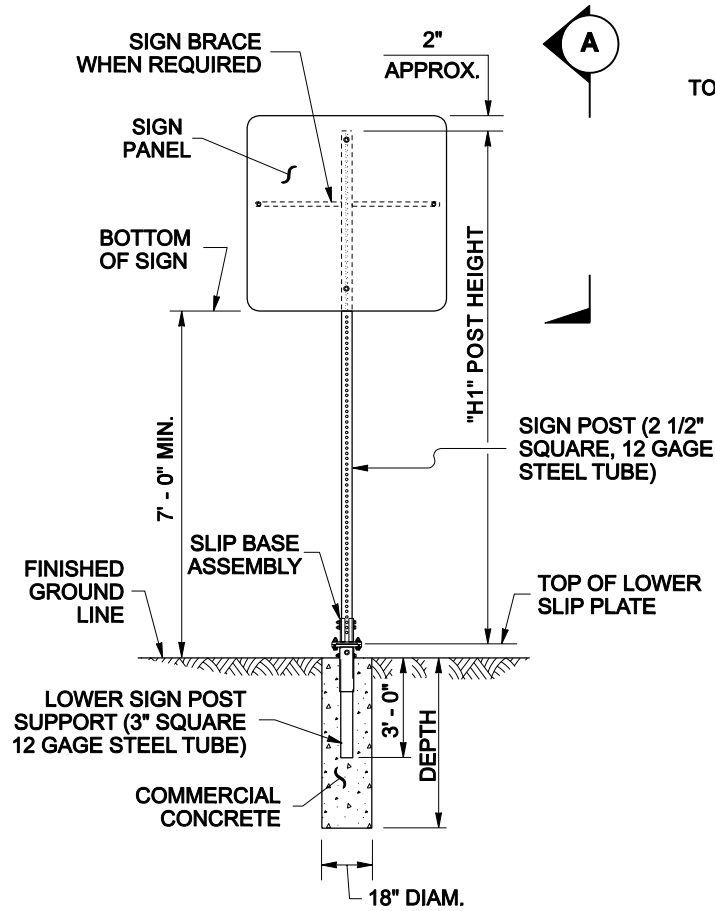
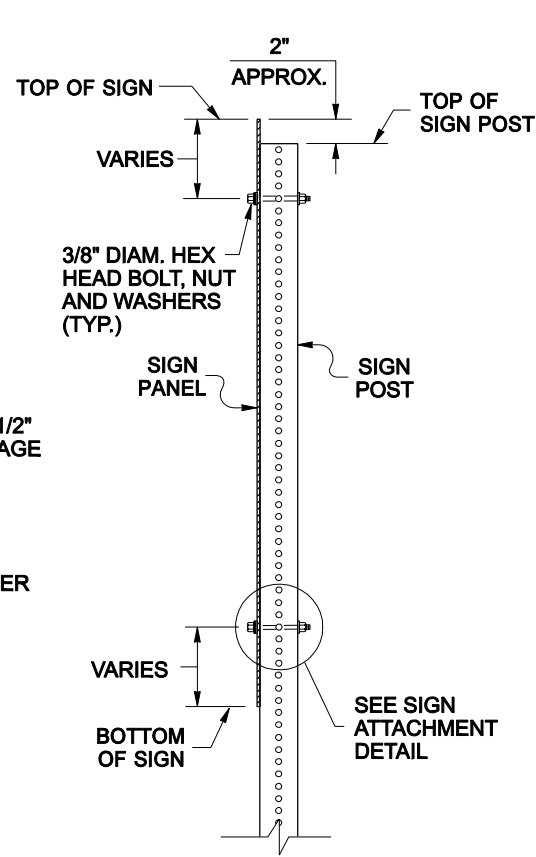


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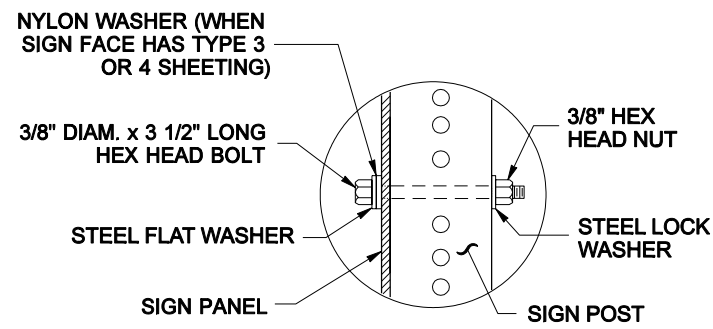


ELEVATION

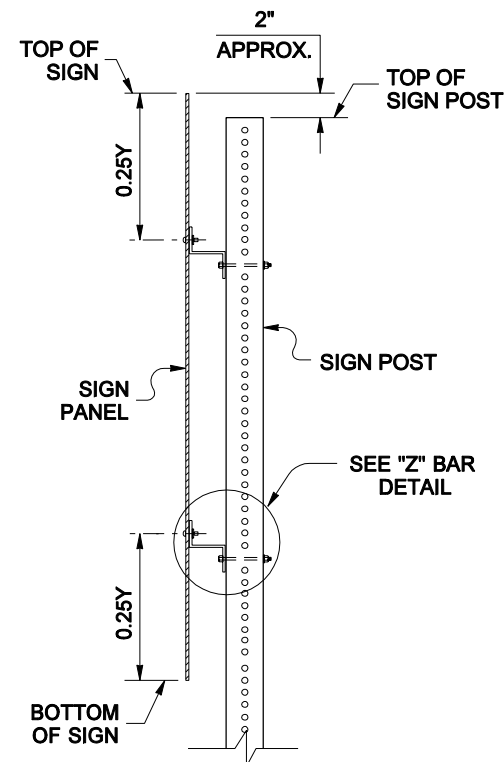
TYPE SB-1 & SB-2 SIGN SUPPORT



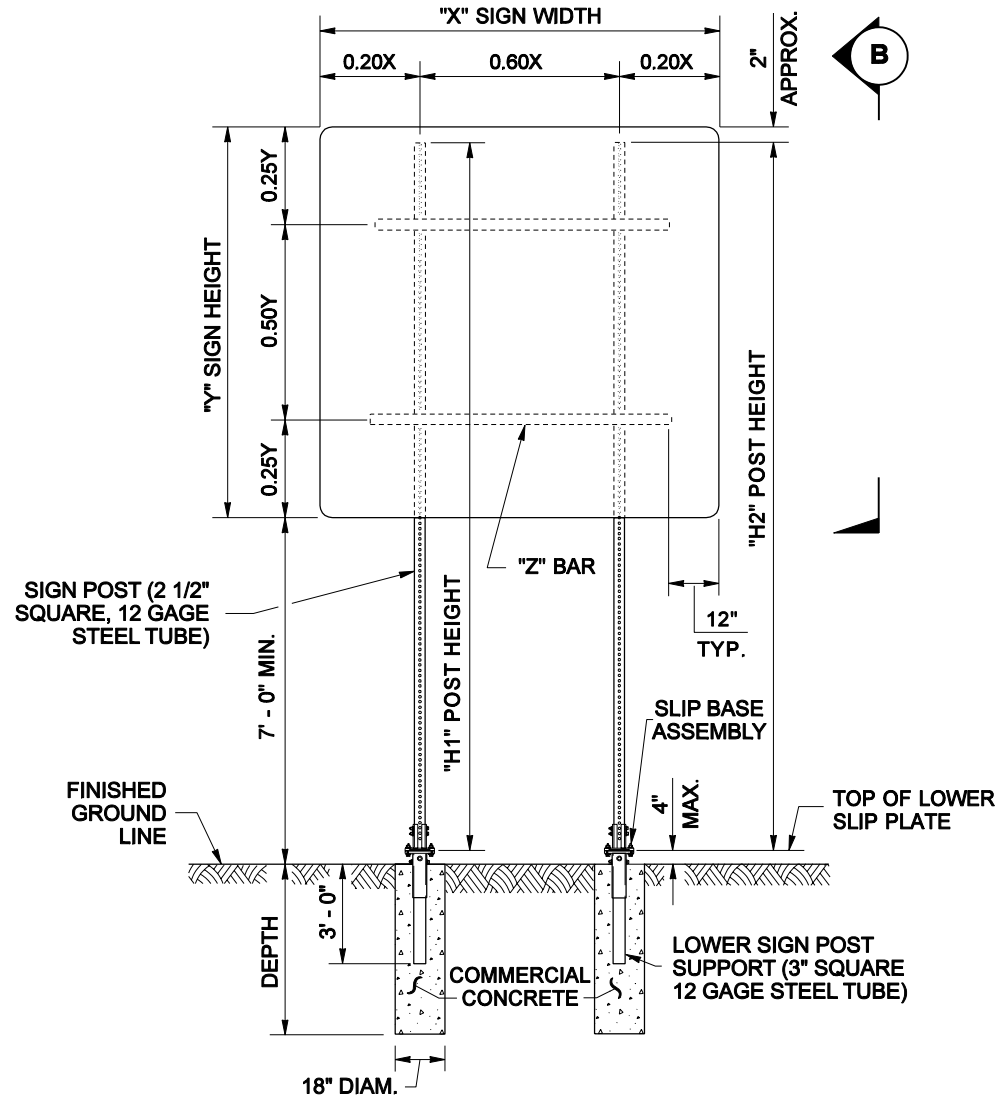
DETAIL A



SIGN ATTACHMENT DETAIL

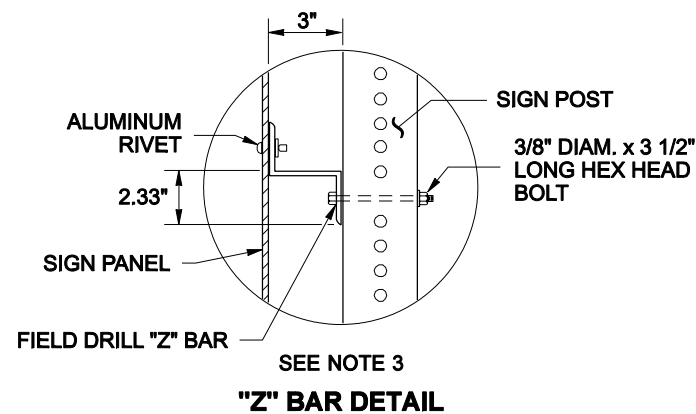


DETAIL B



ELEVATION

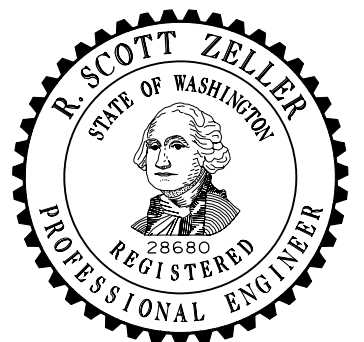
TYPE SB-1 & SB-2 SIGN SUPPORT
(DUAL POST INSTALLATION)



"Z" BAR DETAIL

NOTES

1. For "W", Horizontal distance from edge of traveled way to center of nearest post, and "V", Vertical distance from edge of traveled way to bottom of sign, see Standard Plan G-1.
2. For "X", "Y", "H1", "H2", "H3", and "H4" refer to the Sign Specification Sheet in the Contract.
3. Windbeam may be substituted for "Z" Bar. For Windbeam details, see Standard Plan G-8b.



EXPIRES MAY 5, 2005

**STEEL SIGN SUPPORT
TYPES SB-1 & SB-2
INSTALLATION DETAILS
STANDARD PLAN G-8g**

SHEET 1 OF 2 SHEETS

APPROVED FOR PUBLICATION

Harold J. Peterfeso 06-30-04

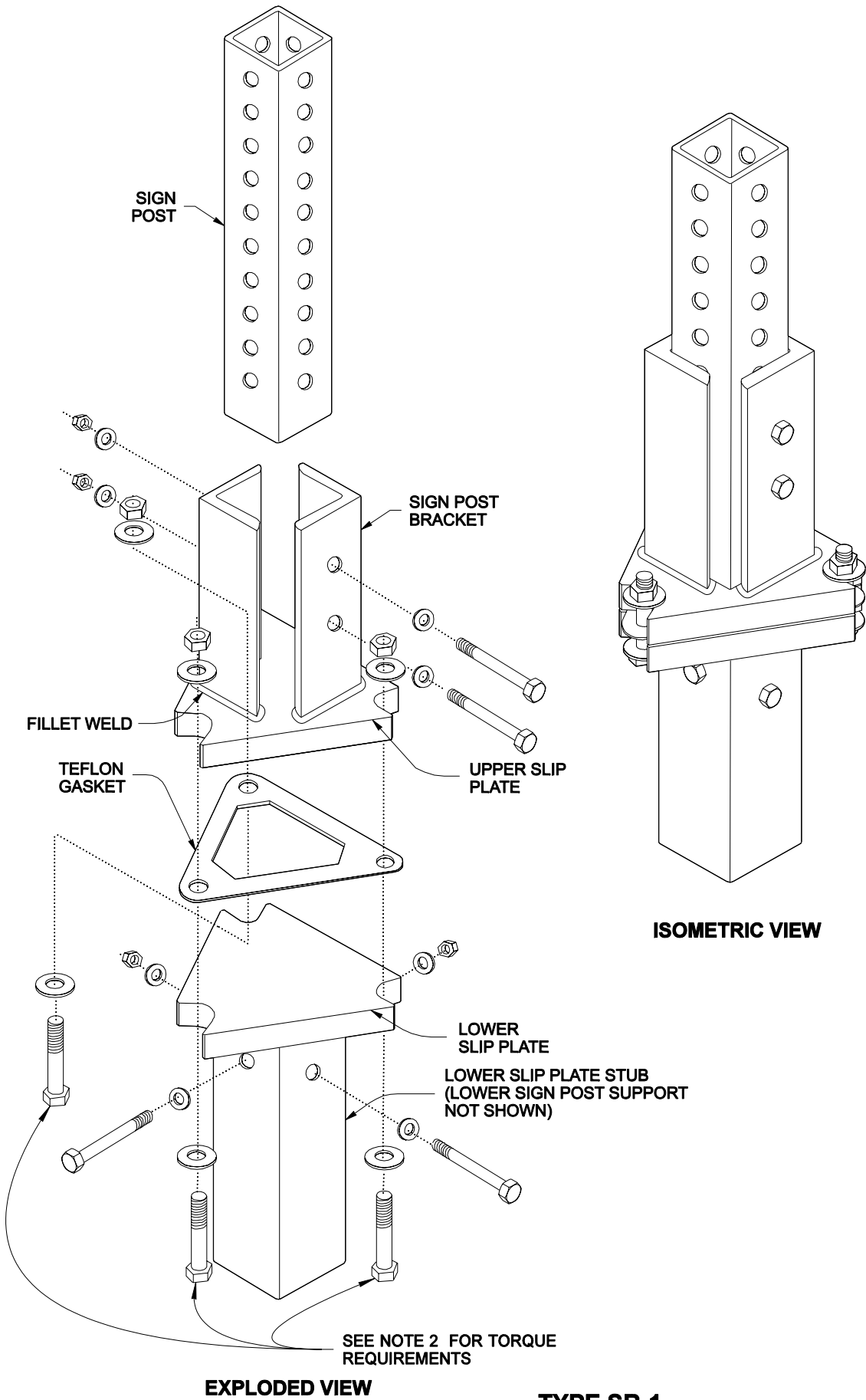
STATE DESIGN ENGINEER

DATE



Washington State Department of Transportation

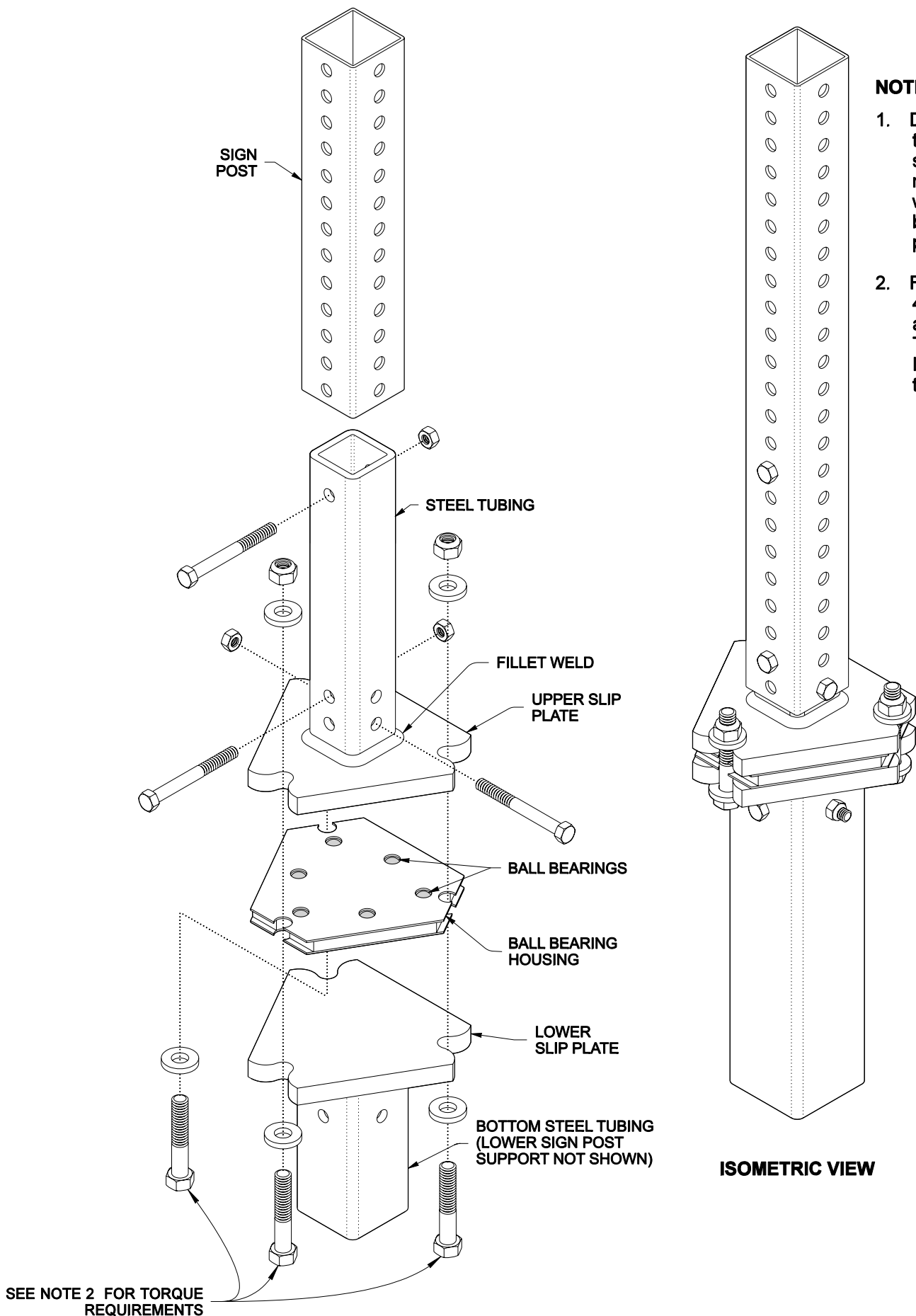
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EXPLODED VIEW

TYPE SB-1
SLIP BASE ASSEMBLY

ISOMETRIC VIEW



EXPLODED VIEW

TYPE SB-2
SLIP BASE ASSEMBLY

ISOMETRIC VIEW

NOTES

1. Dimensions for the parts used to assemble the base connections are intentionally not shown. Base connections are patented, manufactured products that are in compliance with NCHRP 350 crash test criteria. The base connection details are only shown on this plan to illustrate how the parts are assembled.
2. For SB-1 & SB-2: Torque all 3 flanged nuts to 40 ft-lbs, by tightening each nut slightly until all bolts approach the recommended 40 ft-lbs. Then finish each nut to recommended torque. Do not tighten any single bolt to recommended torque before pre-tightening other bolts.



EXPIRES MAY 5, 2005

STEEL SIGN SUPPORT
TYPES SB-1 & SB-2
INSTALLATION DETAILS
STANDARD PLAN G-8g

SHEET 2 OF 2 SHEETS

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